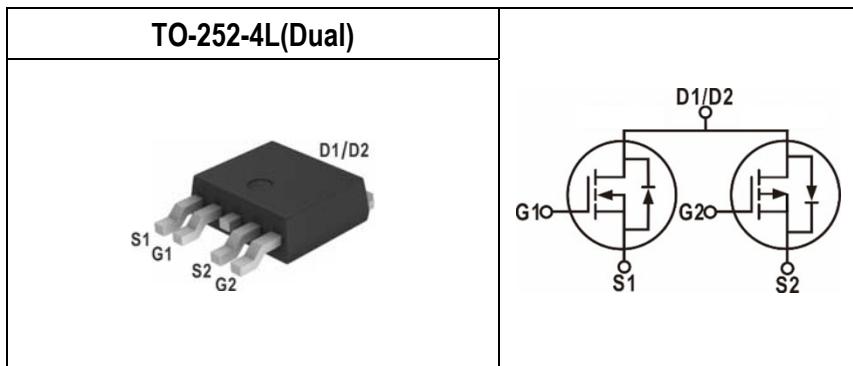


| Parameter   | N channel | P channel | Unit |
|---|-----------|-----------|------|
| V <sub>DSS</sub>                                  | 60        | -60       | V    |
| R <sub>D(S)</sub> (ON) max. V <sub>GS</sub> =10V  | 36.5      | 77.9      | mΩ   |
| R <sub>D(S)</sub> (ON) max. V <sub>GS</sub> =4.5V | 45.6      | 103.6     | mΩ   |
| I <sub>D</sub>                                    | 24.9      | -15.0     | A    |
| Q <sub>g 10V</sub>                                | 14.3      | 14.5      | nC   |
| Q <sub>gd</sub>                                   | 1.6       | 2.4       | nC   |
| Q <sub>sw</sub>                                   | 3.8       | 4.2       | nC   |



| Features  | Application  |
|---|--|
| <ul style="list-style-type: none"> <li>Low On-Resistance</li> <li>Low Input Capacitance</li> <li>Low Miller Charge</li> <li>Low Input / Output Leakage</li> <li>Pb-free lead plating; RoHS compliant</li> </ul> | <ul style="list-style-type: none"> <li>Motor / Body Load Control</li> <li>Automotive Systems</li> <li>Load Switch</li> </ul> |

### Ordering Information

| Ordering Code | RoHS Status  | Package         | Package Code | Packing     | Quantity |
|---------------|--------------|-----------------|--------------|-------------|----------|
| SGD6240H      | Halogen-Free | TO-252-4L(Dual) | H            | Tape & Reel | 2,500    |

### Absolute Maximum Ratings (T<sub>J</sub>=25°C unless otherwise noted)

| Parameter                               | Symbol                            | N channel       | P channel | Unit  |
|---|-----------------------------------|-----------------|-----------|-------|
| Drain-Source Voltage                    | V <sub>DS</sub>                   | 60              | -60       | V     |
| Gate-Source Voltage                     | V <sub>GS</sub>                   | ±20             | ±20       | V     |
| Drain Current-Continuous Note 1         | T <sub>C</sub> =25°C              | I <sub>D</sub>  | 24.9      | -15.0 |
|   | T <sub>C</sub> =100°C             |                 | 15.7      | -9.5  |
| Drain Current-Continuous Note 2         | T <sub>A</sub> =25°C              | I <sub>D</sub>  | 5.5       | -3.6  |
|   | T <sub>A</sub> =70°C              |                 | 4.4       | -2.9  |
| Drain Current-Pulsed Note 3             | T <sub>A</sub> =25°C              | I <sub>DM</sub> | 32        | -22   |
| Avalanche Current                       | I <sub>AR</sub>                   | 6.6             | -13.4     | A     |
| Single Pulse Avalanche Energy Note 4    | E <sub>AS</sub>                   | 2.2             | 9.0       | mJ    |
| Maximum Power Dissipation               | T <sub>C</sub> =25°C              | P <sub>D</sub>  | 45.2      | 32.0  |
|   | T <sub>C</sub> =100°C             |                 | 18.0      | 12.8  |
| Operating and Storage Temperature Range | T <sub>A</sub> =25°C              | P <sub>D</sub>  | 2.2       | 1.9   |
|   | T <sub>A</sub> =70°C              |                 | 1.4       | 1.2   |
| Operating and Storage Temperature Range | T <sub>J</sub> , T <sub>STG</sub> | -55 to 150      |           |       |
|   |                                   |                 |           | °C    |

### Thermal Resistance Ratings

| Parameter                                   | Symbol           | Conditions              | Min. | Typ. | Max. | Unit |
|---|------------------|-------------------------|------|------|------|------|
| Thermal resistance, Junction-Case Note 5    | R <sub>θJC</sub> | Steady State(N-Channel) | -    | -    | 2.7  | °C/W |
|   |                  | Steady State(P-Channel) |      | -    | 3.8  | °C/W |
| Thermal resistance, Junction-Ambient Note 5 | R <sub>θJA</sub> | Steady State(N-Channel) |      | -    | 55.5 | °C/W |
|   |                  | Steady State(P-Channel) | -    | -    | 63.0 | °C/W |

#### Notes:

- Limited by silicon chip capability and R<sub>θJC</sub> junction-to-case thermal resistance.
- The maximum current rating is limited by package and R<sub>θJA</sub> junction-to-ambient thermal resistance.
- Must be ensure junction temperature does not exceed 150-degree C. (Pulse Width≤100uS, Duty≤10%).
- Limited by T<sub>Jmax</sub>, starting T<sub>J</sub> = 25°C, L = 0.1mH, R<sub>g</sub> = 25Ω, V<sub>GS</sub> = 10V.
- The The value of thermal resistance is measured with the single device mounted on 1 inch<sup>2</sup> FR-4 PCB with 2 oz. copper under a still air environment temperature is 25°C based on JEDEC standard JESD51-14 and JESD51-2a. Thermal resistance obtained depends on the user's specific board design and given application.

**N-Channel Electrical Characteristics (T<sub>J</sub>=25°C unless otherwise noted)**

| STATIC CHARACTERISTICS          |               |   |      |      |           |         |
|---------------------------------|---------------|---|------|------|-----------|---------|
| Parameter                       | Symbol        | Conditions                                | Min. | Typ. | Max.      | Unit    |
| Drain-Source Breakdown Voltage  | $V_{(BR)DSS}$ | $V_{GS}=0V, I_{DS}=250\mu A$              | 60   | -    | -         | V       |
| Zero Gate Voltage Drain Current | $I_{DSS}$     | $V_{DS}=60V, V_{GS}=0V$                   | -    | -    | 1         | $\mu A$ |
|                                 |               | $V_{DS}=60V, V_{GS}=0V, T_J=125^{\circ}C$ | -    | -    | 100       | $\mu A$ |
| Gate-Body Leakage               | $I_{GSS}$     | $V_{GS}=\pm 20V, V_{DS}=0V$               | -    | -    | $\pm 100$ | nA      |

| STATIC CHARACTERISTICS           |              |                                  |      |      |      |           |
|----------------------------------|--------------|----------------------------------|------|------|------|-----------|
| Parameter                        | Symbol       | Conditions                       | Min. | Typ. | Max. | Unit      |
| Gate Threshold Voltage           | $V_{GS(TH)}$ | $V_{DS}=V_{GS}, I_{DS}=250\mu A$ | 1.2  | 1.6  | 2.0  | V         |
| Drain-Source On-State Resistance | $R_{DS(ON)}$ | $V_{GS}=10V, I_{DS}=8A$          | -    | 31.0 | 36.5 | $m\Omega$ |
|                                  |              | $V_{GS}=4.5V, I_{DS}=4A$         | -    | 39.0 | 45.6 | $m\Omega$ |
| Gate Resistance                  | $R_g$        | $V_{GS}=0V, V_{DS}=0V, f=1MHz$   | -    | 1.3  | -    | $\Omega$  |
| Forward Transconductance         | $g_{fs}$     | $V_{DS}=5V, I_{DS}=4A$           | -    | 9.0  | -    | S         |

| DYNAMIC CHARACTERISTICS      |              |  |      |       |      |      |
|------------------------------|--------------|--|------|-------|------|------|
| Parameter                    | Symbol       | Conditions   | Min. | Typ.  | Max. | Unit |
| Input Capacitance            | $C_{iss}$    | $V_{DD}=60V, V_{DS}=30V, V_{GS}=0V, f=1MHz$          | -    | 898.5 | -    | pF   |
| Output Capacitance           | $C_{oss}$    | $V_{DD}=60V, V_{DS}=30V, V_{GS}=0V, f=1MHz$          | -    | 43    | -    | pF   |
| Reverse Transfer Capacitance | $C_{rss}$    | $V_{DD}=60V, V_{DS}=30V, V_{GS}=0V, f=1MHz$          | -    | 27.8  | -    | pF   |
| Turn-On Delay Time           | $T_{d(on)}$  | $V_{DS}=30V, V_{GS}=10V, I_{DS}=8A, R_{GEN}=3\Omega$ | -    | 6.2   | -    | nS   |
| Rise Time                    | $t_r$        | $V_{DS}=30V, V_{GS}=10V, I_{DS}=8A, R_{GEN}=3\Omega$ | -    | 10.8  | -    | nS   |
| Turn-Off Delay Time          | $T_{d(off)}$ | $V_{DS}=30V, V_{GS}=10V, I_{DS}=8A, R_{GEN}=3\Omega$ | -    | 14.6  | -    | nS   |
| Fall Time                    | $t_f$        | $V_{DS}=30V, V_{GS}=10V, I_{DS}=8A, R_{GEN}=3\Omega$ | -    | 2.3   | -    | nS   |

| GATE CHARGE CHARACTERISTICS                     |               |  |      |      |      |      |
|---|---------------|--|------|------|------|------|
| Parameter                                       | Symbol        | Conditions                               | Min. | Typ. | Max. | Unit |
| Gate to Source Gate Charge                      | $Q_{gs}$      | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $10V$  | -    | 3.7  | -    | nC   |
| Gate charge at threshold                        | $Q_{g(th)}$   | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $10V$  | -    | 1.5  | -    | nC   |
| Gate to Drain Charge                            | $Q_{gd}$      | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $10V$  | -    | 1.6  | -    | nC   |
| Switching charge                                | $Q_{sw}$      | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $10V$  | -    | 3.8  | -    | nC   |
| Gate charge total                               | $Q_{g\ 10V}$  | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $10V$  | -    | 14.3 | -    | nC   |
|   | $Q_{g\ 4.5V}$ | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $4.5V$ | -    | 6.5  | -    | nC   |
| Gate plateau voltage                            | $V_{plateau}$ | $V_{DD}=30V, I_D=8A, V_{GS}=0$ to $10V$  | -    | 3.5  | -    | V    |
| Gate charge total, sync. FET ( $Q_g - Q_{gd}$ ) | $Q_{g(sync)}$ | $V_{DS}=0.1V, V_{GS}=0$ to $10V$         | -    | 12.7 | -    | nC   |

| DRAIN-SOURCE DIODE CHARACTERISTICS AND MAXIMUM RATINGS |          |  |      |      |      |      |
|--|----------|--|------|------|------|------|
| Parameter  | Symbol   | Conditions                             | Min. | Typ. | Max. | Unit |
| Body Diode continuous forward current                  | $I_S$    | $T_C=25^{\circ}C$                      | -    | -    | 24.9 | A    |
| Body Diode pulse current                               | $I_{SM}$ | $T_C=25^{\circ}C$                      | -    | -    | 32   | A    |
| Body Diode Forward Voltage                             | $V_{SD}$ | $V_{GS}=0V, I_S=8A$                    | -    | 0.83 | 1.2  | V    |
| Body Diode Reverse Recovery Time                       | $t_{rr}$ | $V_{DD}=30V, I_F=8A, di/dt=100A/\mu s$ | -    | 9.7  | -    | nS   |
|  |          | $V_{DD}=30V, I_F=8A, di/dt=200A/\mu s$ | -    | 9.5  | -    | nS   |
| Body Diode Reverse Recovery Charge                     | $Q_{rr}$ | $V_{DD}=30V, I_F=8A, di/dt=100A/\mu s$ | -    | 5.1  | -    | nC   |
|  |          | $V_{DD}=30V, I_F=8A, di/dt=200A/\mu s$ | -    | 9.6  | -    | nC   |

**P-Channel Electrical Characteristics ( $T_J=25^\circ\text{C}$  unless otherwise noted)**

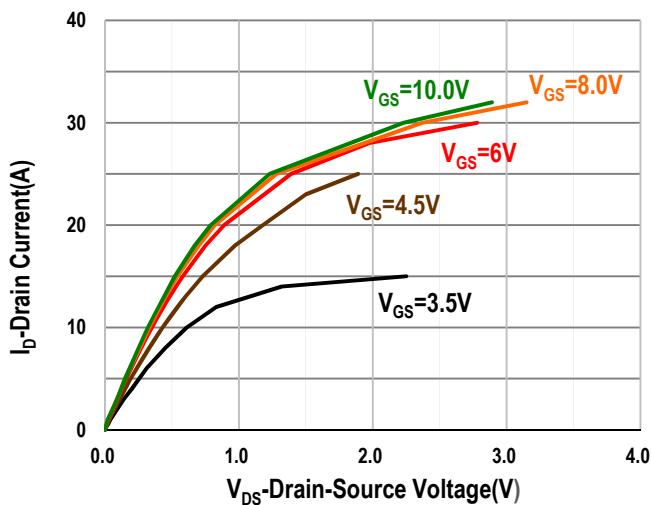
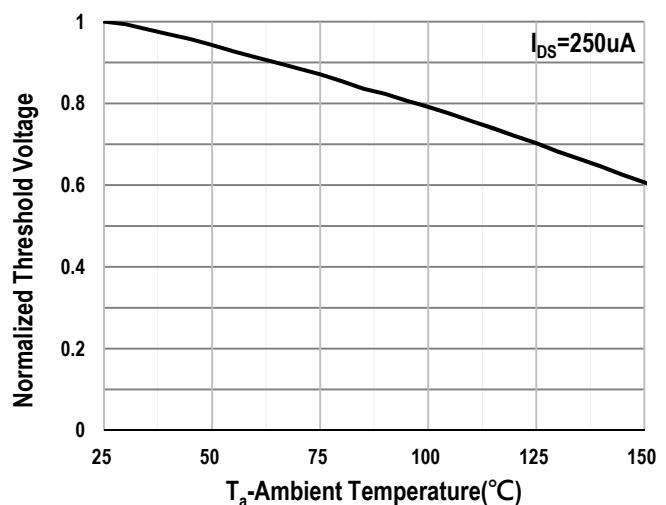
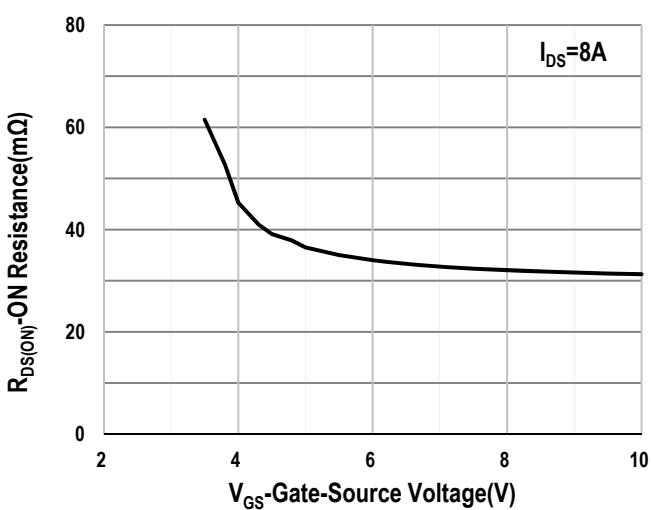
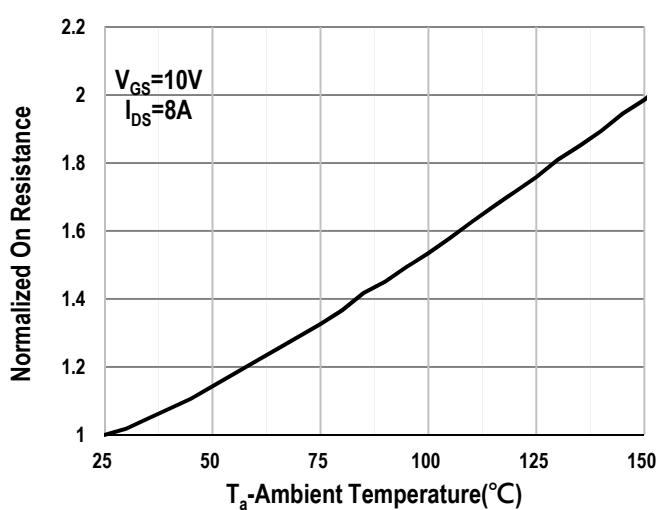
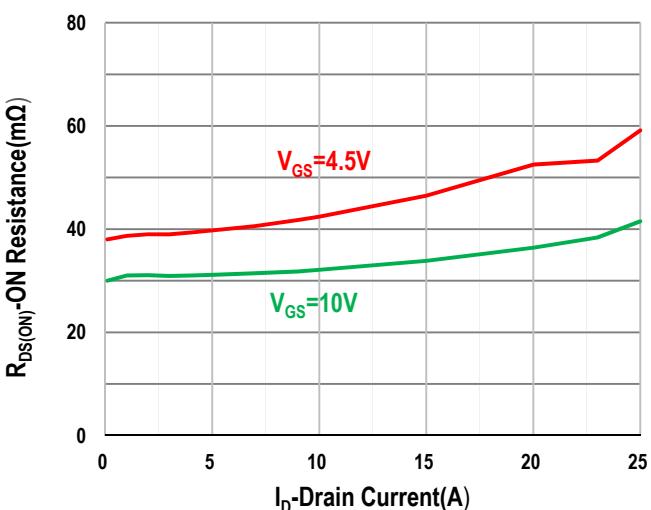
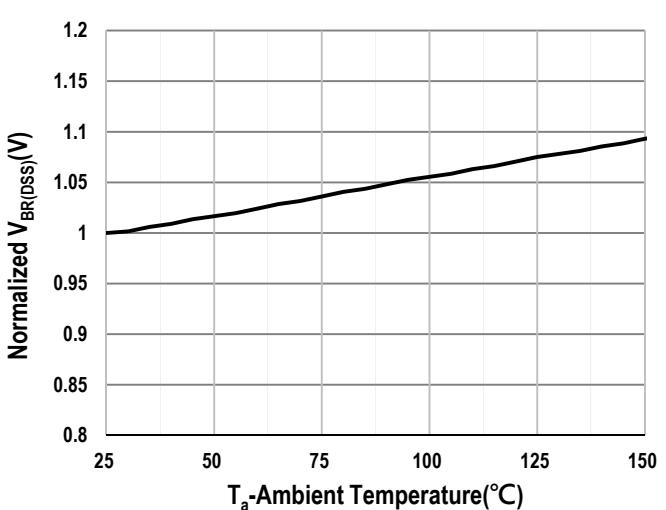
| STATIC CHARACTERISTICS          |               |   |      |      |          |               |
|---------------------------------|---------------|---|------|------|----------|---------------|
| Parameter                       | Symbol        | Conditions  | Min. | Typ. | Max.     | Unit          |
| Drain-Source Breakdown Voltage  | $V_{(BR)DSS}$ | $V_{GS}=0\text{V}, I_{DS}=-250\mu\text{A}$                    | -60  | -    | -        | V             |
| Zero Gate Voltage Drain Current | $I_{DSS}$     | $V_{DS}=-60\text{V}, V_{GS}=0\text{V}$                        | -    | -    | -1       | $\mu\text{A}$ |
|                                 |               | $V_{DS}=-60\text{V}, V_{GS}=0\text{V}, T_J=125^\circ\text{C}$ | -    | -    | -100     | $\mu\text{A}$ |
| Gate-Body Leakage               | $I_{GSS}$     | $V_{GS}=\pm20\text{V}, V_{DS}=0\text{V}$                      | -    | -    | $\pm100$ | nA            |

| STATIC CHARACTERISTICS           |              |   |      |      |       |                  |
|----------------------------------|--------------|---|------|------|-------|------------------|
| Parameter                        | Symbol       | Conditions  | Min. | Typ. | Max.  | Unit             |
| Gate Threshold Voltage           | $V_{GS(TH)}$ | $V_{DS}=V_{GS}, I_{DS}=-250\mu\text{A}$             | -1.3 | -1.7 | -2.1  | V                |
| Drain-Source On-State Resistance | $R_{DS(ON)}$ | $V_{GS}=-10\text{V}, I_{DS}=-4\text{A}$             | -    | 66.0 | 77.9  | $\text{m}\Omega$ |
|                                  |              | $V_{GS}=-4.5\text{V}, I_{DS}=-2\text{A}$            | -    | 88.2 | 103.6 | $\text{m}\Omega$ |
| Gate Resistance                  | $R_g$        | $V_{GS}=0\text{V}, V_{DS}=0\text{V}, f=1\text{MHz}$ | -    | 14.9 | -     | $\Omega$         |
| Forward Transconductance         | $g_{fs}$     | $V_{DS}=-5\text{V}, I_{DS}=-4\text{A}$              | -    | 6.7  | -     | S                |

| DYNAMIC CHARACTERISTICS      |              |  |      |       |      |      |
|------------------------------|--------------|--|------|-------|------|------|
| Parameter                    | Symbol       | Conditions   | Min. | Typ.  | Max. | Unit |
| Input Capacitance            | $C_{iss}$    | $V_{DD}=-60\text{V}, V_{DS}=-30\text{V}, V_{GS}=0\text{V}, f=1\text{MHz}$    | -    | 801.4 | -    | pF   |
| Output Capacitance           | $C_{oss}$    | $V_{DD}=-60\text{V}, V_{DS}=-30\text{V}, V_{GS}=0\text{V}, f=1\text{MHz}$    | -    | 51.8  | -    | pF   |
| Reverse Transfer Capacitance | $C_{rss}$    | $V_{DD}=-60\text{V}, V_{DS}=-30\text{V}, V_{GS}=0\text{V}, f=1\text{MHz}$    | -    | 40.2  | -    | pF   |
| Turn-On Delay Time           | $T_{d(on)}$  | $V_{DS}=-30\text{V}, V_{GS}=-10\text{V}, I_{DS}=-4\text{A}, R_{GEN}=3\Omega$ | -    | 11.8  | -    | nS   |
| Rise Time                    | $t_r$        | $V_{DS}=-30\text{V}, V_{GS}=-10\text{V}, I_{DS}=-4\text{A}, R_{GEN}=3\Omega$ | -    | 24.0  | -    | nS   |
| Turn-Off Delay Time          | $T_{d(off)}$ | $V_{DS}=-30\text{V}, V_{GS}=-10\text{V}, I_{DS}=-4\text{A}, R_{GEN}=3\Omega$ | -    | 115.5 | -    | nS   |
| Fall Time                    | $t_f$        | $V_{DS}=-30\text{V}, V_{GS}=-10\text{V}, I_{DS}=-4\text{A}, R_{GEN}=3\Omega$ | -    | 53.4  | -    | nS   |

| GATE CHARGE CHARACTERISTICS                     |               |   |      |      |      |      |
|---|---------------|---|------|------|------|------|
| Parameter                                       | Symbol        | Conditions  | Min. | Typ. | Max. | Unit |
| Gate to Source Gate Charge                      | $Q_{gs}$      | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -10\text{V}$  | -    | 3.3  | -    | nC   |
| Gate charge at threshold                        | $Q_{g(th)}$   | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -10\text{V}$  | -    | 1.5  | -    | nC   |
| Gate to Drain Charge                            | $Q_{gd}$      | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -10\text{V}$  | -    | 2.4  | -    | nC   |
| Switching charge                                | $Q_{sw}$      | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -10\text{V}$  | -    | 4.2  | -    | nC   |
| Gate charge total                               | $Q_{g\ 10V}$  | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -10\text{V}$  | -    | 14.5 | -    | nC   |
|   | $Q_{g\ 4.5V}$ | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -4.5\text{V}$ | -    | 6.7  | -    | nC   |
| Gate plateau voltage                            | $V_{plateau}$ | $V_{DD}=-30\text{V}, I_D=-4\text{A}, V_{GS}=0 \text{ to } -10\text{V}$  | -    | 3.5  | -    | V    |
| Gate charge total, sync. FET ( $Q_g - Q_{gd}$ ) | $Q_{g(sync)}$ | $V_{DS}=0.1\text{V}, V_{GS}=0 \text{ to } -10\text{V}$                  | -    | 12.1 | -    | nC   |

| DRAIN-SOURCE DIODE CHARACTERISTICS AND MAXIMUM RATINGS |          |   |      |       |      |      |
|--|----------|---|------|-------|------|------|
| Parameter  | Symbol   | Conditions  | Min. | Typ.  | Max. | Unit |
| Body Diode continuous forward current                  | $I_S$    | $T_C=25^\circ\text{C}$  | -    | -     | -15  | A    |
| Body Diode pulse current                               | $I_{SM}$ | $T_C=25^\circ\text{C}$  | -    | -     | -22  | A    |
| Body Diode Forward Voltage                             | $V_{SD}$ | $V_{GS}=0\text{V}, I_S=-4\text{A}$                                  | -    | -0.83 | -1.2 | V    |
| Body Diode Reverse Recovery Time                       | $t_{rr}$ | $V_{DD}=-30\text{V}, I_F=-4\text{A}, di/dt=100\text{A}/\mu\text{s}$ | -    | 11.8  | -    | nS   |
|  |          | $V_{DD}=-30\text{V}, I_F=-4\text{A}, di/dt=200\text{A}/\mu\text{s}$ | -    | 11.7  | -    | nS   |
| Body Diode Reverse Recovery Charge                     | $Q_{rr}$ | $V_{DD}=-30\text{V}, I_F=-4\text{A}, di/dt=100\text{A}/\mu\text{s}$ | -    | 7     | -    | nC   |
|  |          | $V_{DD}=-30\text{V}, I_F=-4\text{A}, di/dt=200\text{A}/\mu\text{s}$ | -    | 12.4  | -    | nC   |

**N-Channel Typical Operating Characteristics**
**Fig. 1 Output Characteristics**

**Fig. 2 Gate Threshold Voltage Vs  $T_a$** 

**Fig. 3 Drain-Source On Resistance**

**Fig. 4 Normalized On Resistance Vs  $T_a$** 

**Fig. 5 Drain-Source On Resistance**

**Fig. 6 Drain-source Breakdown Voltage Vs  $T_a$** 


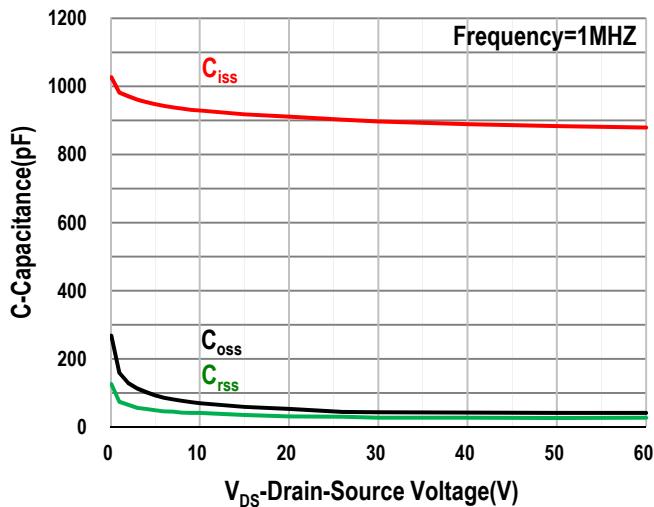
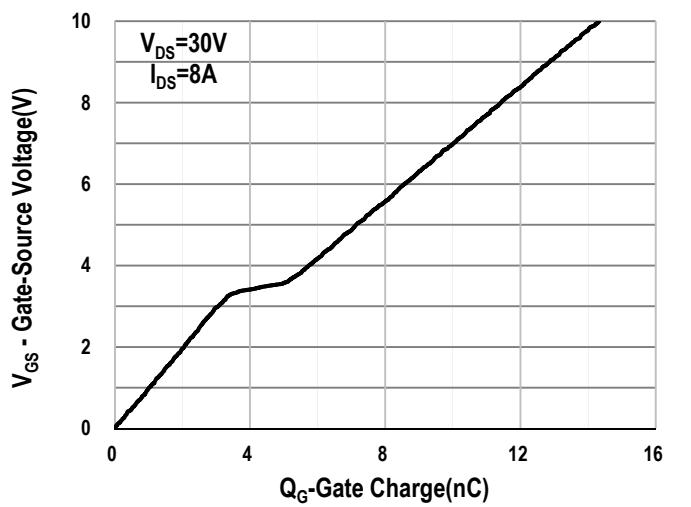
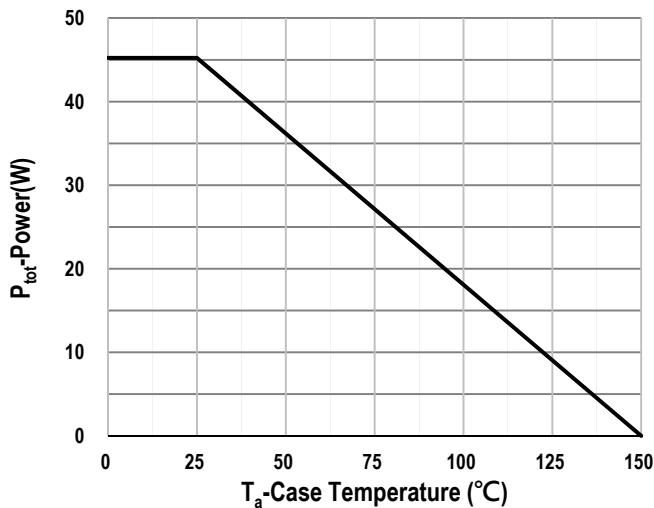
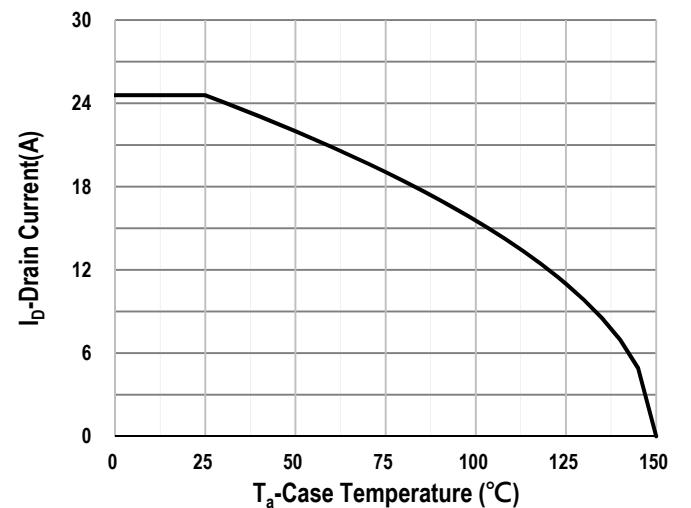
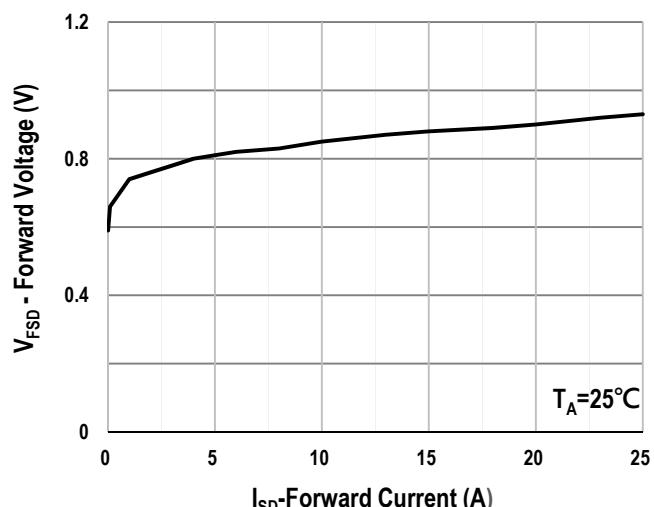
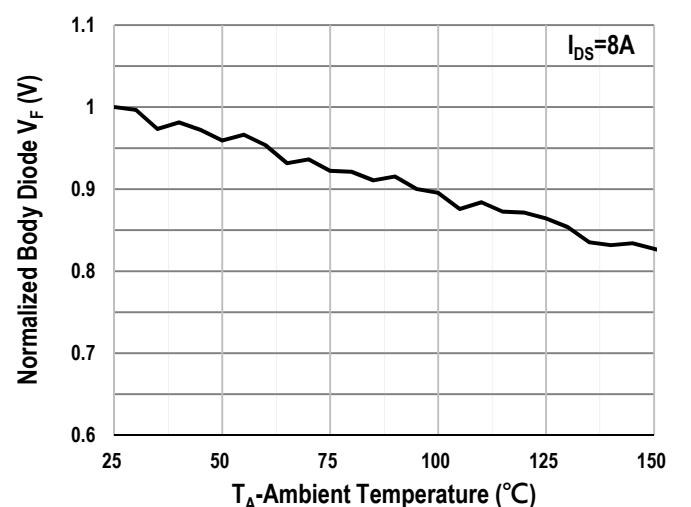
**N-Channel Typical Operating Characteristics**
**Fig. 7 Capacitance Vs V<sub>DS</sub>**

**Fig. 8 Gate Charge Vs V<sub>GS</sub>**

**Fig.9 Power Dissipation Vs T<sub>c</sub>**

**Fig.10 Drain Current Vs T<sub>c</sub>**

**Fig.11 Body Diode Forward Voltage Vs I<sub>SD</sub>**

**Fig.12 Body Diode Forward Voltage Vs T<sub>A</sub>**


Fig. 13 Safe Operation Area

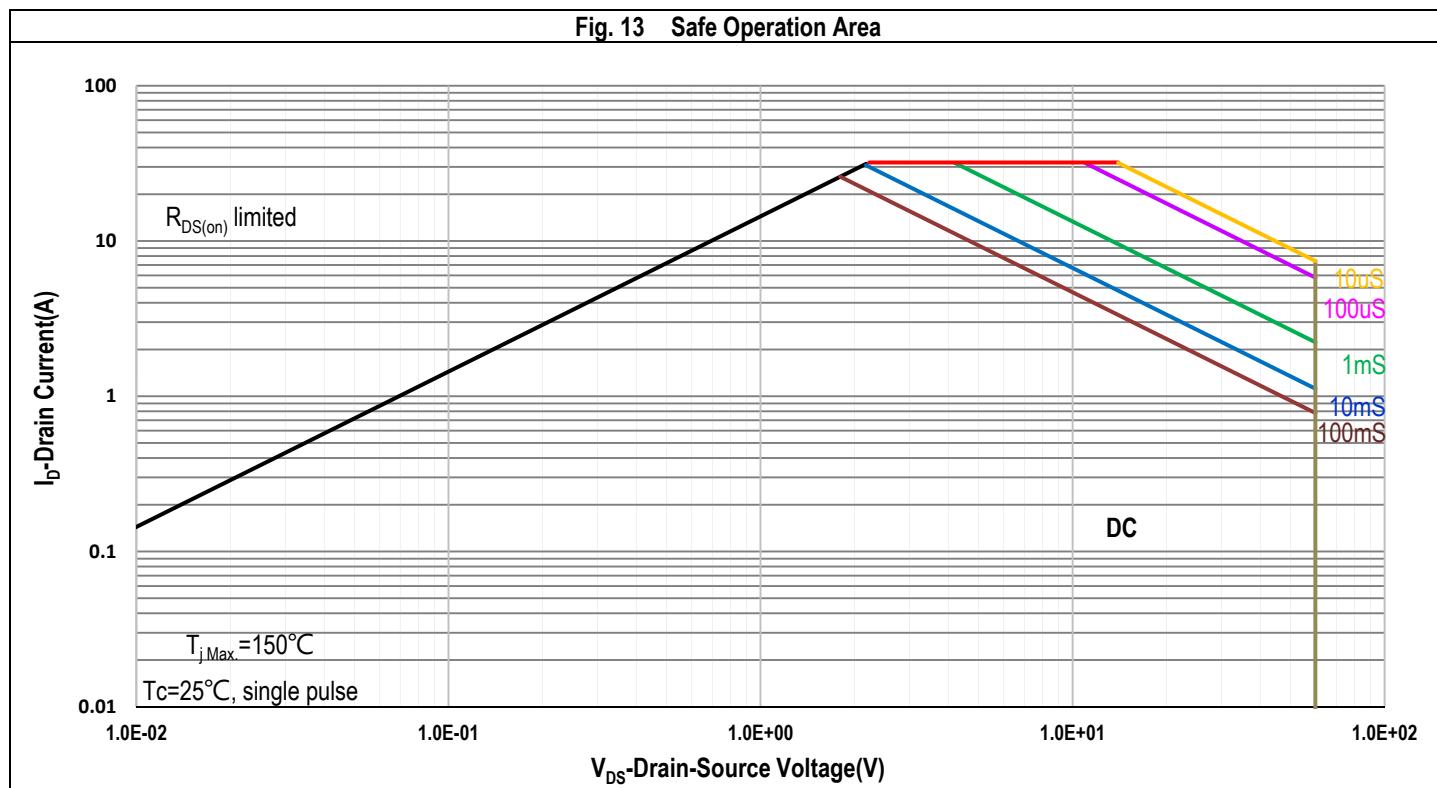
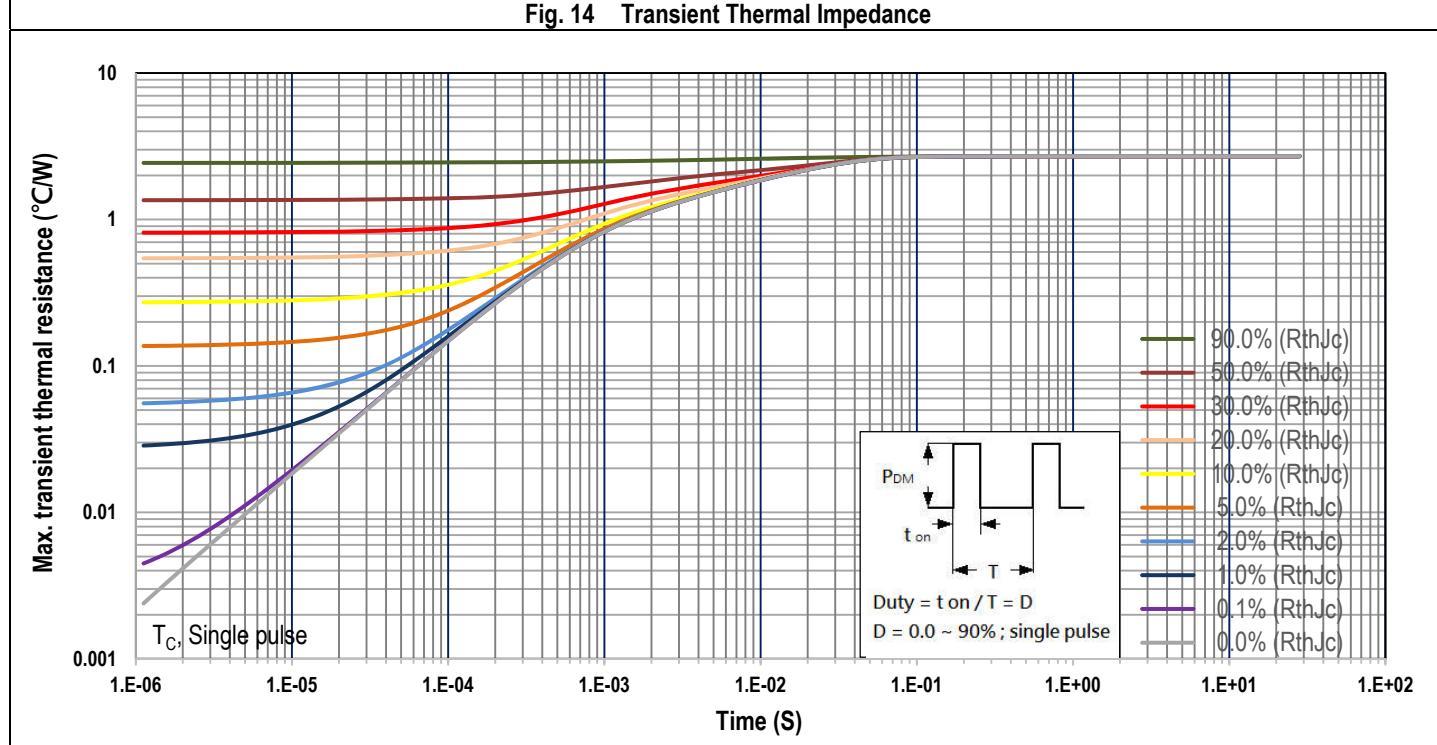
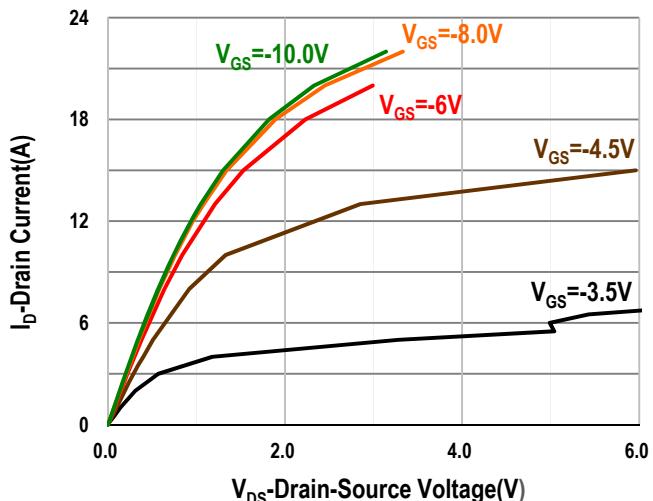
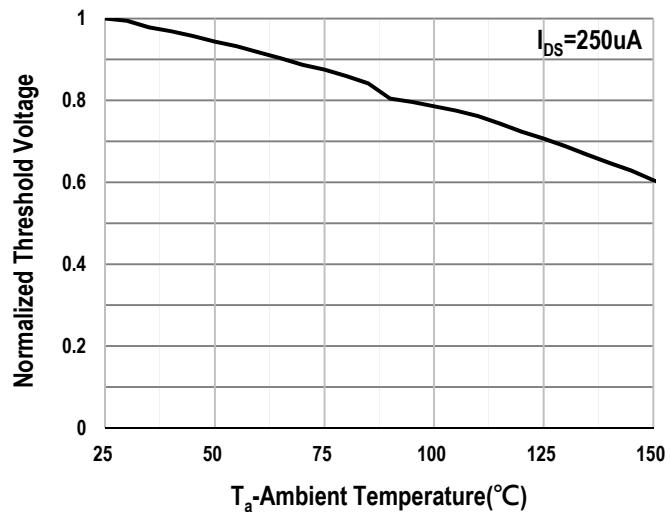
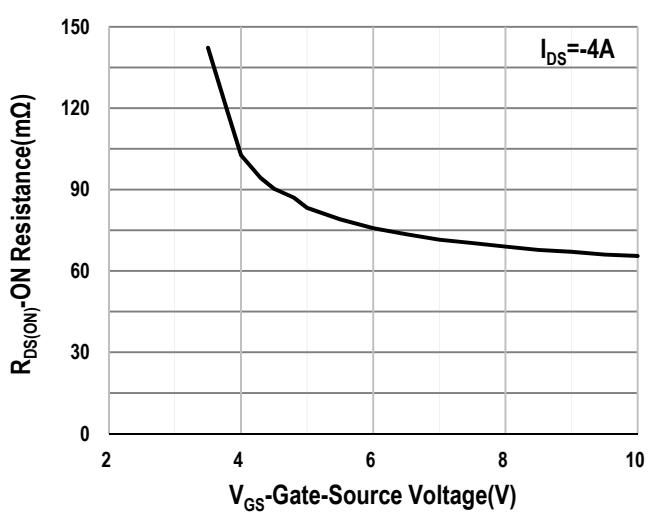
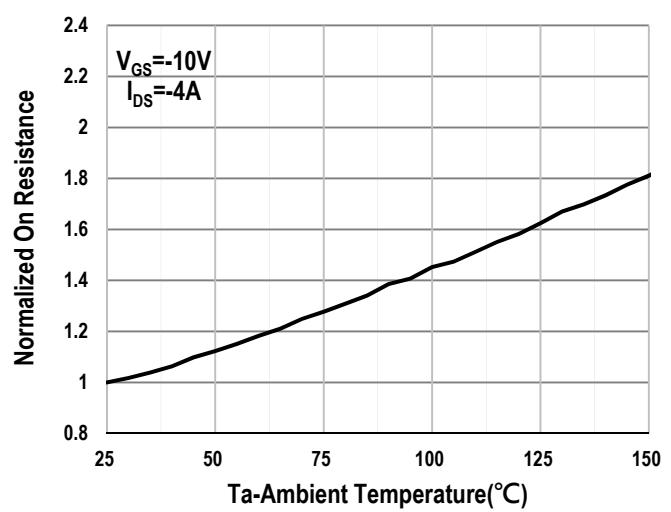
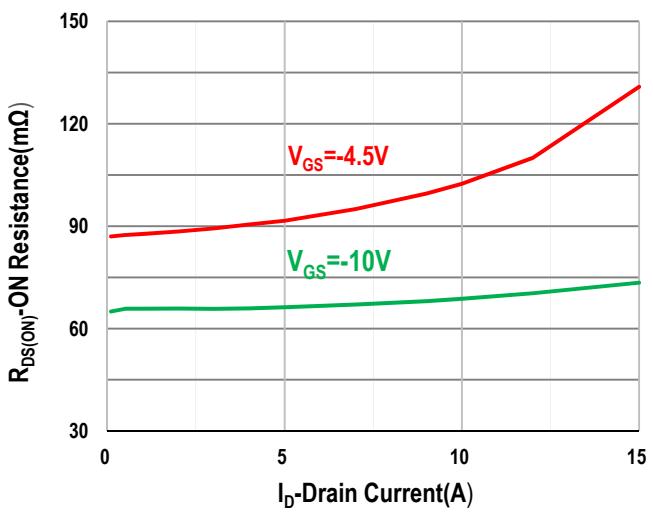
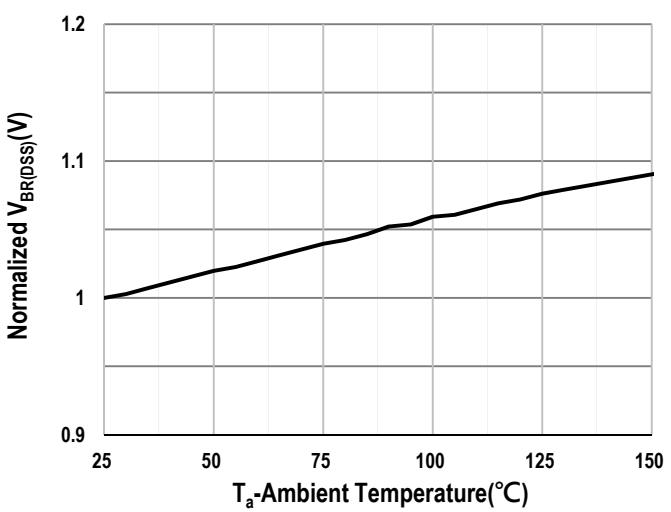
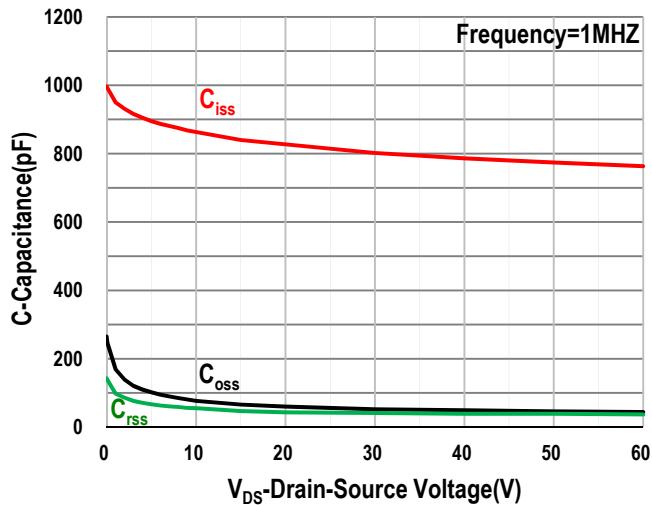
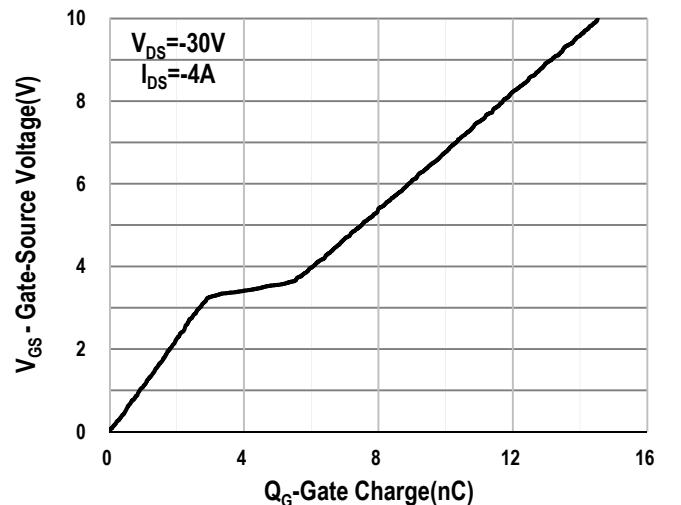
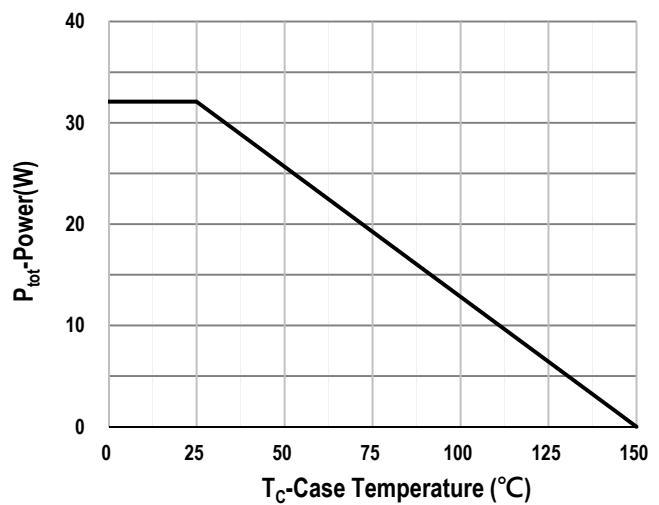
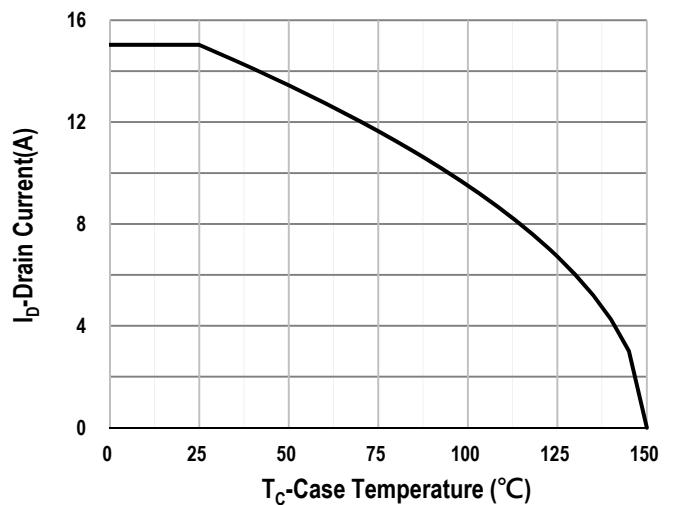
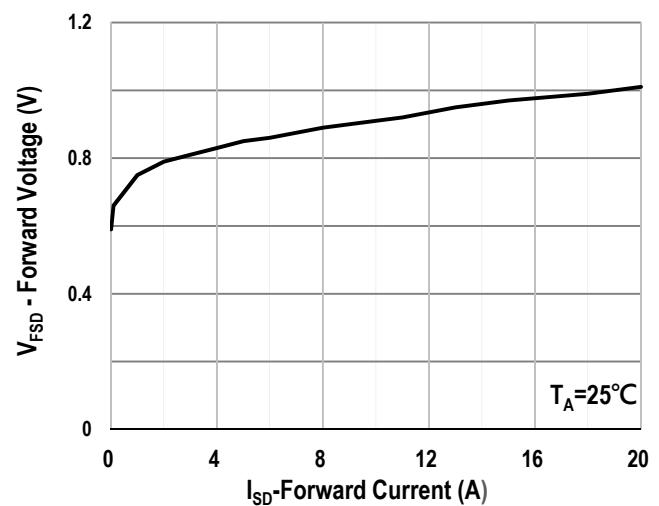
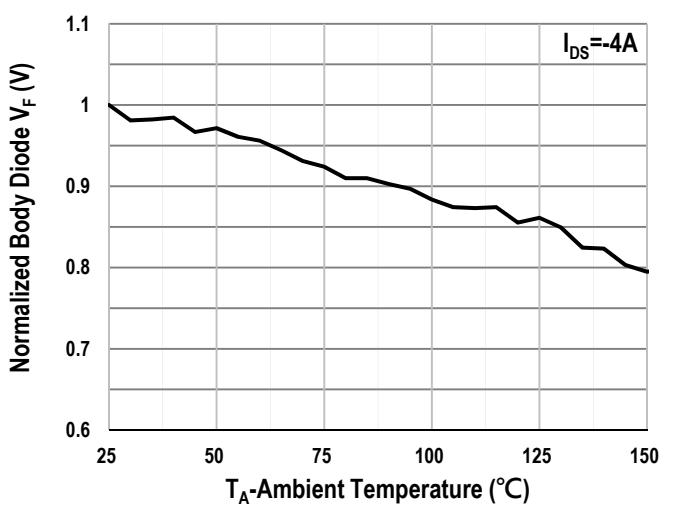
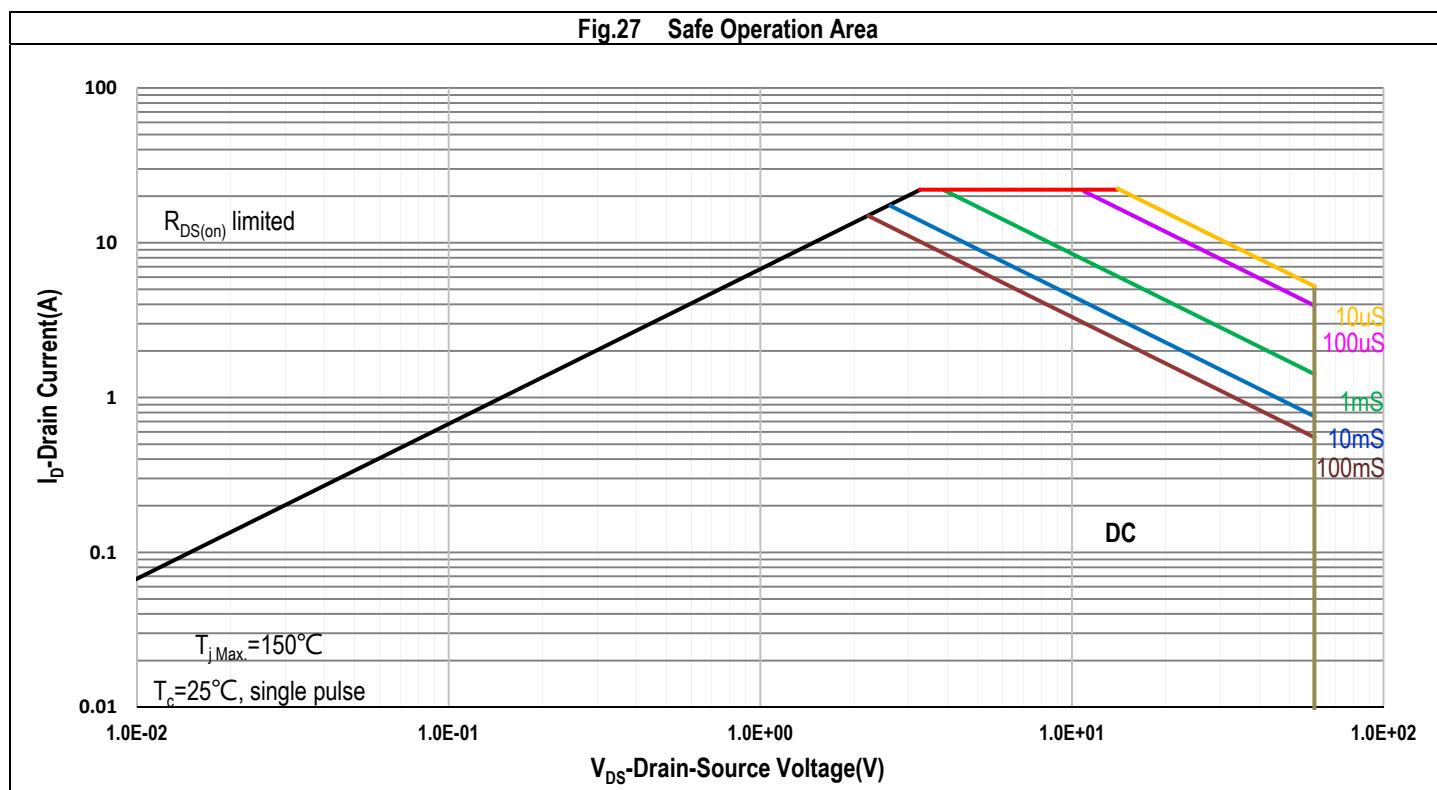
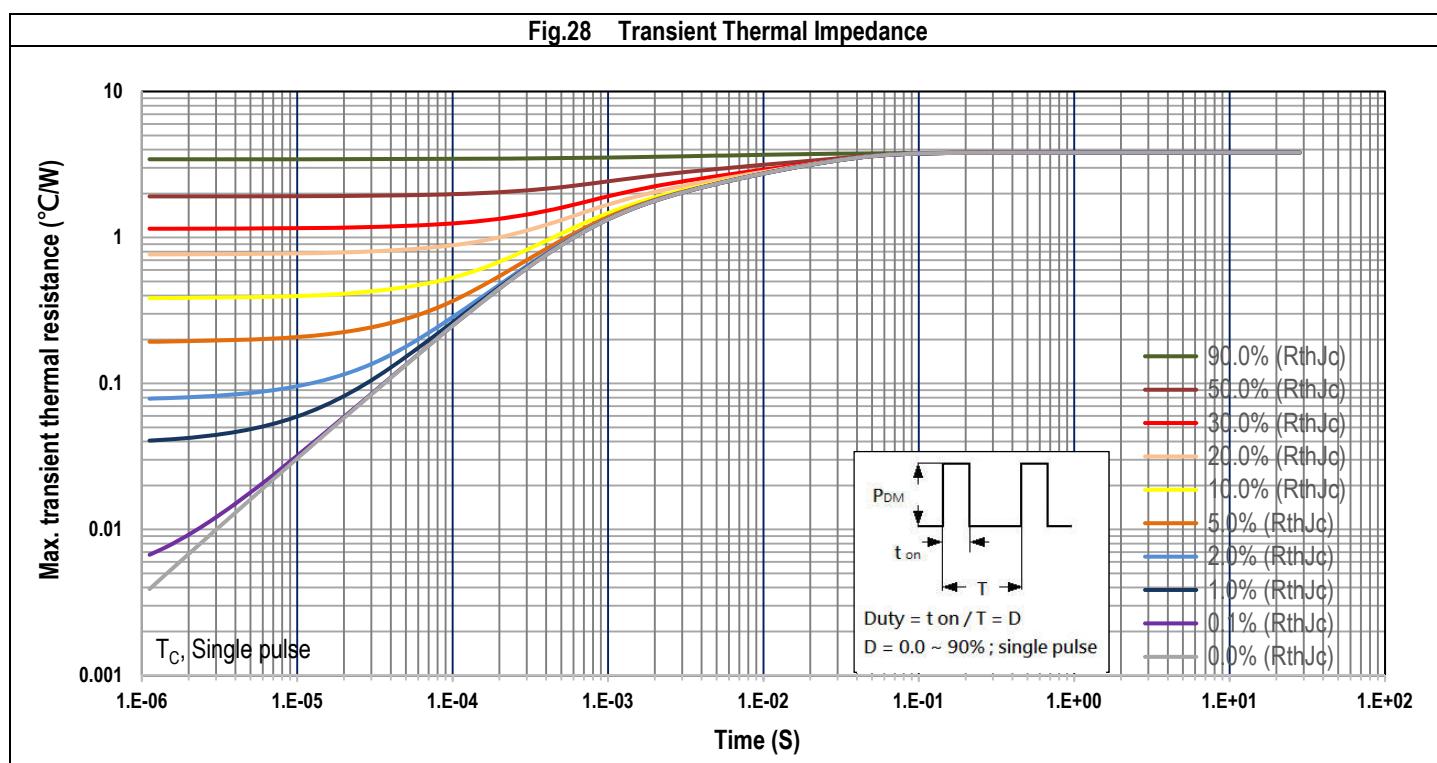


Fig. 14 Transient Thermal Impedance

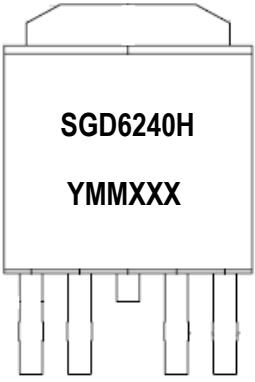


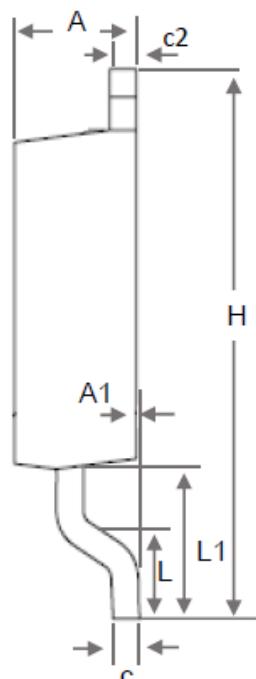
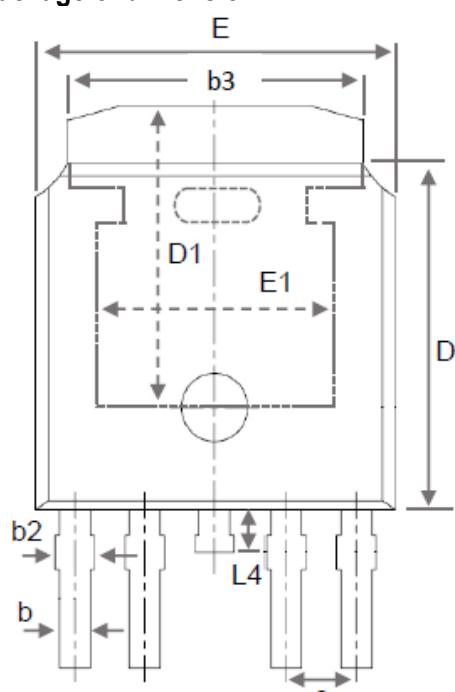
**P-Channel Typical Operating Characteristics**
**Fig. 15 Output Characteristics**

**Fig. 16 Gate Threshold Voltage Vs  $T_a$** 

**Fig. 17 Drain-Source On Resistance**

**Fig. 18 Normalized On Resistance Vs  $T_a$** 

**Fig. 19 Drain-Source On Resistance**

**Fig. 20 Drain-source Breakdown Voltage Vs  $T_a$** 


**P-Channel Typical Operating Characteristics**
**Fig. 21 Capacitance Vs V<sub>DS</sub>**

**Fig. 22 Gate Charge Vs V<sub>GS</sub>**

**Fig. 23 Power Dissipation Vs T<sub>c</sub>**

**Fig. 24 Drain Current Vs T<sub>c</sub>**

**Fig. 25 Body Diode Forward Voltage Vs I<sub>SD</sub>**

**Fig. 26 Body Diode Forward Voltage Vs T<sub>A</sub>**


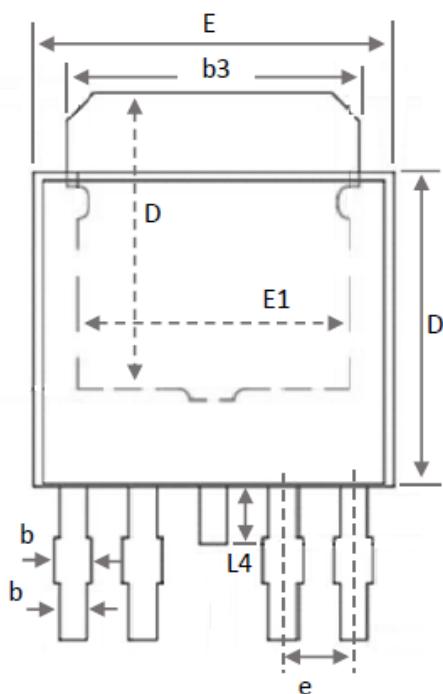
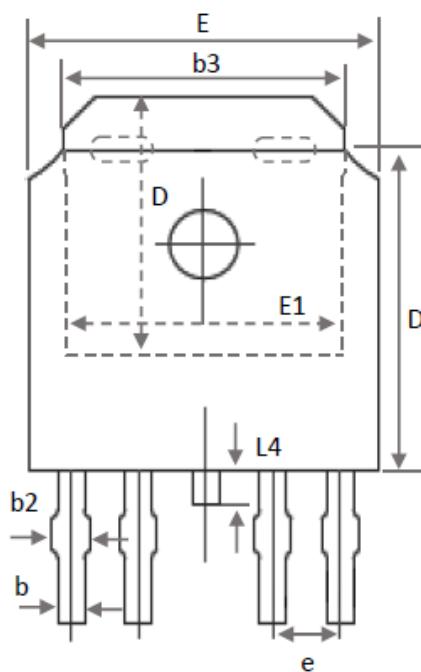
**Fig.27 Safe Operation Area**

**Fig.28 Transient Thermal Impedance**


**Marking Information**

| TO-252-4L (H)  | Marking Rule  |
|--|---|
| <p>Laser Marking</p>  | <p><u>Line 1</u> : Device<br/>SGD6240H</p> <p><u>Line 2</u> : Date Code<br/>YMMXXX</p> <p>Y : Year Code<br/>MM : Month Code<br/>XXX : Serial Number</p> |

**Package of dimension**


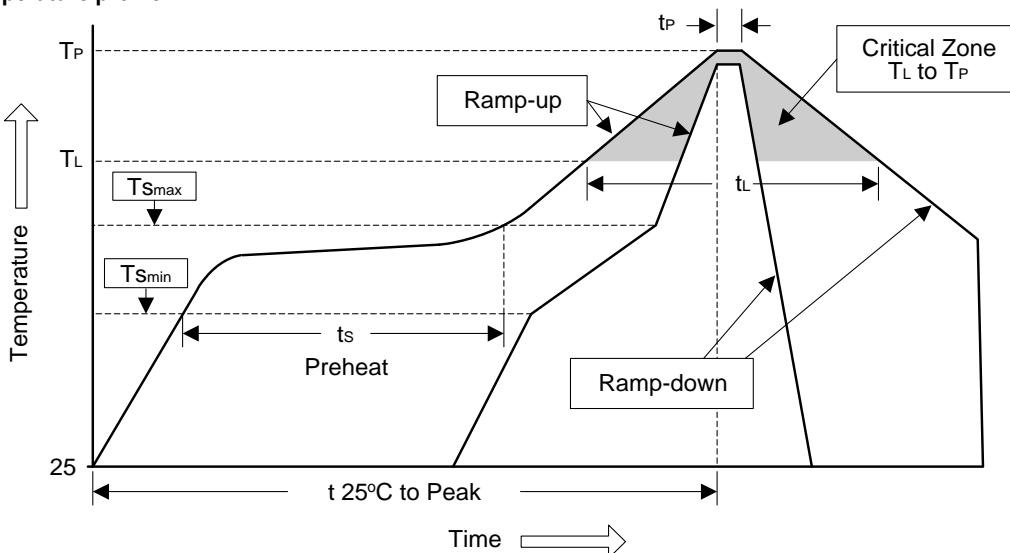
| Symbol | Min   | Nor       | Max   |
|--------|-------|-----------|-------|
| A      | 2.184 | 2.292     | 2.40  |
| A1     | -     | -         | 0.25  |
| b      | 0.40  | 0.56      | 0.711 |
| b2     | 0.45  | 0.63      | 0.80  |
| b3     | 5.10  | 5.31      | 5.52  |
| c      | 0.45  | 0.53      | 0.61  |
| c2     | 0.45  | 0.53      | 0.61  |
| D      | 5.40  | 5.83      | 6.25  |
| D1     | 4.57  | -         | -     |
| E      | 6.35  | 6.58      | 6.80  |
| E1     | 3.81  | 4.61      | 5.40  |
| e      |       | 1.27 Ref. |       |
| H      | 9.40  | 9.85      | 10.30 |
| L      | 1.397 | 1.588     | 1.778 |
| L1     | 2.40  | 2.70      | 3.00  |
| L4     | -     | -         | 1.20  |

**SI-TYPE**

**S-Type**


### Soldering Methods for Silicongear's Products

1. Storage environment: Temperature=10°C to 35°C Humidity=65%±15%
2. Reflow soldering of surface-mount devices

**Figure 1: Temperature profile**



| Profile Feature                                      | Sn-Pb Eutectic Assembly | Pb-Free Assembly |
|--|-------------------------|------------------|
| Average ramp-up rate ( $T_L$ to $T_P$ )              | <3°C/sec                | <3°C/sec         |
| Preheat  |                         |                  |
| - Temperature Min ( $T_{Smin}$ )                     | 100°C                   | 150°C            |
| - Temperature Max ( $T_{Smax}$ )                     | 150°C                   | 200°C            |
| - Time (min to max) ( $t_s$ )                        | 60 to 120 sec           | 60 to 180 sec    |
| $T_{Smax}$ to $T_L$                                  |                         |                  |
| - Ramp-up Rate                                       | <3°C/sec                | <3°C/sec         |
| Time maintained above:                               |                         |                  |
| - Temperature ( $T_L$ )                              | 183°C                   | 217°C            |
| - Time ( $t_L$ )                                     | 60 to 150 sec           | 60 to 150 sec    |
| Peak Temperature ( $T_P$ )                           | 240°C +0/-5°C           | 260°C +0/-5°C    |
| Time within 5°C of actual Peak Temperature ( $t_P$ ) | 10 to 30 sec            | 20 to 40 sec     |
| Ramp-down Rate                                       | <6°C/sec                | <6°C/sec         |
| Time 25°C to Peak Temperature                        | <6 minutes              | <8 minutes       |

### 3. Flow (wave) soldering (solder dipping)

| Products         | Peak Temperature | Dipping Time |
|------------------|------------------|--------------|
| Pb devices.      | 245°C ±5°C       | 5sec ±1sec   |
| Pb-Free devices. | 260°C +0/-5°C    | 5sec ±1sec   |

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